



Regular/EVRgreen® Product Specifications

PERU, ILLINOIS

3% BLOWING AGENT

Product	Blowing Agent (%)	Bead Size	Unexpanded (mm)	Ideal Density Range (lbs./ft ³)	Method of Processing
5355	3.7 +- 0.4	B	0.7-1.4	1.25 - 2.00	Shape
5371	3.4 +- 0.2	B	0.7-1.4	1.50 - 3.00	Shape
7371	3.4 +- 0.2	C	0.4-0.8	1.50 - 3.00	Shape
6355	3.7 +- 0.4	C	0.4-0.8	1.25 - 2.00	Shape

4% BLOWING AGENT

Product	Blowing Agent (%)	Bead Size	Unexpanded (mm)	Ideal Density Range (lbs./ft ³)	Method of Processing
5455	4.6 +- 0.4	B	0.7-1.4	1.25 - 2.00	Shape
6455	4.6 +- 0.4	C	0.4-0.8	1.25 - 2.00	Shape
A5455	4.6 +- 0.4	B	0.7-1.4	1.25 - 2.00	Shape
A6455	4.6 +- 0.4	C	0.4-0.8	1.25 - 2.00	Shape

MONTREAL, CANADA



Regular/EVRgreen® Product Specifications

4% BLOWING AGENT

Product	Blowing Agent (%)	Bead Size	Unexpanded (mm)	Ideal Density Range (lbs./ft ³)	Method of Processing
B334L	4.1 +- 0.3	B	0.7-1.5	1.25 - 2.00	Shape
SB334L	4.2 +- 0.3	B	0.4-0.7	1.25 - 2.00	Shape
C334L	4.6 +- 0.2	C	0.4-0.7	1.25 - 2.00	Shape
C334R	4.3 +- 4.7	C	0.4-0.7	1.25 - 2.00	Shape
evC334L	4.6 +- 0.2	C	0.4-0.7	1.25 - 2.00	Shape

5% BLOWING AGENT

Product	Blowing Agent (%)	Bead Size	Unexpanded (mm)	Ideal Density Range (lbs./ft ³)	Method of Processing
B500L	5.0 +- 0.2	B	0.7-1.5	0.90 - 3.00	Block
B334H	5.6 +- 0.3	C	0.7-1.5	1.10 - 2.00	Shape
SB334H	5.7 +- 0.3	C	0.4-0.7	1.20 - 2.00	Shape
evC334M	5.1 +- 0.2	C	0.4-0.7	1.25 - 2.00	Shape

6% BLOWING AGENT

Product	Blowing Agent (%)	Bead Size	Unexpanded (mm)	Ideal Density Range (lbs./ft ³)	Method of Processing
A500B	6.0 +- 0.3	A	0.9-1.9	0.75 - 1.25	Block
C334E	6.1 +- 0.3	C	0.4-0.7	1.25 - 3.00	Shape
C334H	6.55 +- 0.25	C	0.4-0.7	1.35 - 2.00	Shape
C5110A	6.3 +- 0.4	C	0.4-0.7	1.25 - 2.00	Shape
evC280CZ	5.7 +- 0.2	C	0.4-0.7	1.25 - 2.00	Shape
evC334H	6.0 +- 0.3	C	0.4-0.7	1.25 - 2.00	Shape